



Marking round parts:
This method uses a
type holder with or
without a roll cradle.



Marking flat parts: This
method uses a roll type
holder and part
locating fixture.



**A roll type holder (shown
at left) is also used for
parts with a curved
surface or large radius.**

**Marking hollow
round parts:**
This method
uses a type
holder and
mandrel, or
other internal
support.



**Diameter to
diameter rotary
roll marking
machines have a
motorized mandrel
to allow for
extremely long
marking legends.**



**Columbia Marking Tools special-
izes in custom marking applica-
tions. The following features can
be integrated into our marking
machines:**

- ✓ Automated feeding system
- ✓ Automated cycle (part present cycle start)
- ✓ Numbering heads
- ✓ Serializing and automated date coding
- ✓ Custom roll dies
- ✓ Custom roll type holders